# ALOIS LAGEDER "GAUN" CHARDONNAY VIGNETI DELLE DOLOMITI IGT



#### PRODUCER PROFILE

Winery Owner(s): The Lageder Family Winemaker: Jo Pfisterer & Paola Tenaglia & Marion Pedron Winery Founded: 1823 Region: Trentino-alto adige

#### WINE STORY

The name Gaun dates back to the 17th century and the family of the Barons Gaun, the first owners of the Löwengang estate. In 1934, when Alois III saw the excellent results produced by the Chardonnay grape variety in the dolomitic limestone soil on the Magrè talus cone, he decided to purchase Löwengang. 150 years ago, Chardonnay and other international grape varieties were planted there. First produced with the 2009 vintage, Gaun is made from Chardonnay from various vineyard sites in the area surrounding Magrè, all of which are grown in soils with high levels of dolomitic limestone.

### **VINEYARDS & VINIFICATION**

VINEYARD LOCATION:	Magrè	
ELEVATION:	230 - 250 m.a.s.l.	
SOILS:	Sandy and gravely with limestone components	
TRAINING SYSTEM:	Guyot	
FARMING PRACTICES:	Certified Organic	
AGE OF VINES:	20 years	
YIELD:	Approximately 8,000 kg/ha	
GRAPES:	Chardonnay 100%	
TYPE OF YEAST:	Native yeasts	
FERMENTATION:	8% skin contact and 34% whole cluster	
SECOND FERMENTATION:	N/A	
MALOLACTIC FERMENTATION:	1/3 of the wine sees malolactic while in large cask	
FILTRATION:	Yes with cellulose sheet filter	
AGING CONTAINER:	Large oak casks & stainless steel tanks	
AGING TIME:	9 months	
BOTTLE AGING TIME:	Minimum 3 months	
PRODUCTION:	29,000 bottles	
VEGAN:	Yes	

## **TECHNICAL DATA**

ALCOHOL:	11.5	TOTAL ACIDITY:	4.7
RESIDUAL SUGAR:	0.4 g/L	EXTRACT:	N/A

